## **USER MANUAL**



# USER MANUAL FOR BEACH VOLLEYBALL POSTS BEACH CHAMP





OVERV	IEW				(1
GROUN	ID INSTALLATION	OPTIO	NS		((
	FREESTANDING INSTALLATION WITH SQUARE TIMBER BEAMS				
	FREESTANDING INSTALLATION WITH SQUARE TIMBER BEAMS	+		FLEXIBLE REMOVABLE SOCKET FOR A FREE SAND CO	S
	FIXED BOLT-DOWN ON A CONCRETE FOUNDATION				(1
	FIXED BOLT-DOWN ON A CONCRETE FOUNDATION	+	1	FLEXIBLE Removable socket for a free sand co	S Urt
NFTIN	STALLATION + CO	IIRTI I	NF		(1

## **GENERAL INFORMATION**

PLEASE READ CAREFULLY BEFORE ASSEMBLY OR USE AND RETAIN FOR FUTURE USE

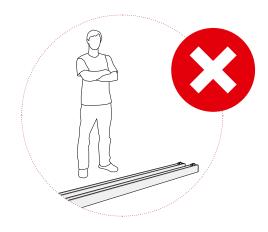
ID: 111203

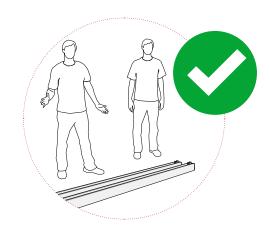
## Security advice

- This product has been developed for use at competitions and at top-class sports.
- This product must be used in accordance with its designated use which is Volleyball or similar sports.
- Before using this product make sure it has been installed properly and all supports or fittings are firmly tightened.
- This product corresponds with DIN 33957:2012-04 and it has been developed in accordance with DIN EN 1271:2015-01.
- In case the posts have been removed from the sockets please make sure to cover any remaining parts in a way that players won't get injured.

## **Assembly instructions**

- This product has to be assembled with due care by an adult person. We recommend to call upon the help of a second person.
- For this product a level ground is required with the dimensions of at least 14 x 22 m (for the leisure sports) or 18 x 26 m (for competition sports).
- Depending on the way of floor mounting it is required to create foundations according to instructions from this manual.
- Please take no unneccessary risks while handling the equipment and be careful when assembling this product.





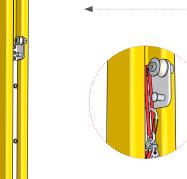
#### Maintenance and care

- This product does not require regular maintenance work. However, we recommend to check all components for damages or deformation regularly. Any damaged parts should be replaced as soon as possible.
- To clean this product, use water and soap avoiding all types of solvents or alcohol. Do not use dirty or abrasive cloths.
- Store in a dry place, ideally at a temperature of  $10^{\circ}$  C to  $25^{\circ}$  C.

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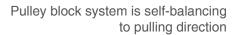
## **OVERVIEW**



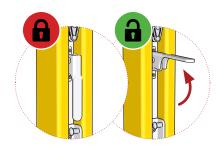
Beach Champ net posts made from powdercoated special aluminium profile (91 x 91 mm)

With single-arm suspension allows easy mounting of tension cable

Rope pulley with triple block combination including a stainless steel carabiner with wire gate (for onehanded use)





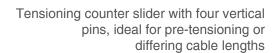


Tool-free use of locking lever for net height adjustment, mounted to the tensioning slider and framed by the post shape



Open tensioning console with horizontal pins for best choice of net cord angle

Includes an additional clamcleat below for comfortable fine adjustment of tensioning ropes



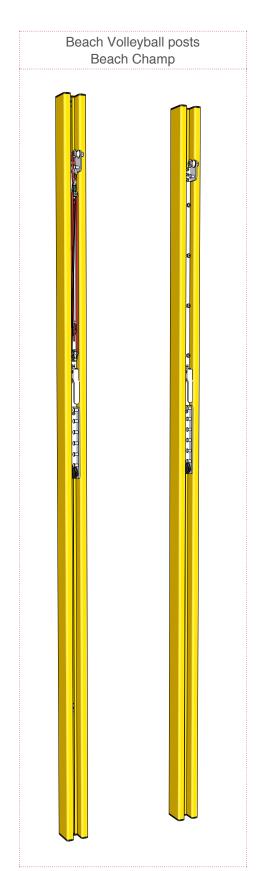


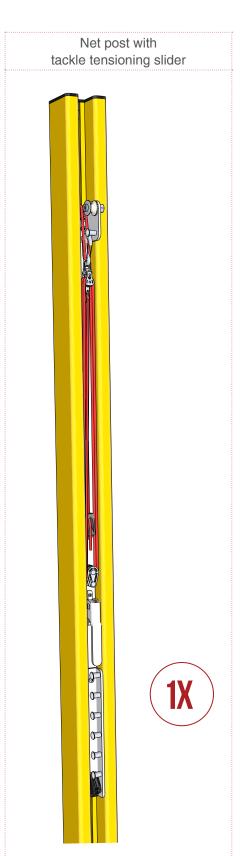
For use with ground sockets (produced in accordance with DIN 33957)

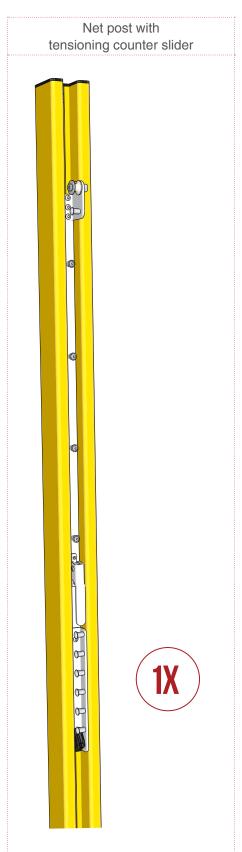
## **SCOPE OF DELIVERY**

ID: 111203





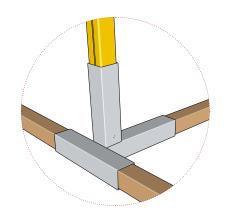




## GROUND INSTALLATION OPTIONS

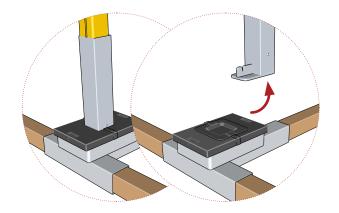
FOR ID: 111203









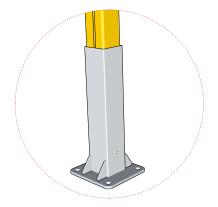






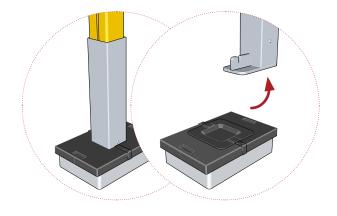
FLEXIBLE
REMOVABLE SOCKETS
FOR A FREE SAND COURT













FIXED
BOLT-DOWN ON A
CONCRETE FOUNDATION



FLEXIBLE
REMOVABLE SOCKETS
FOR A FREE SAND COURT



## General information on building a Beach Volleyball court with City Beach sockets:

When building a sand court we suggest to fill up the sand first of all. Afterwards you can just dig in the City Beach ground sockets and set up the net system.

We consider a permanent sand level of 40-50 cm as ideal. It is recommended to fill up the sand a little bit higher at the centres of the playing field halves. It will be moved away towards the court surrounds by the players. Please make sure to create a minimum sand level of 35 cm around the ground sockets for this installation option.

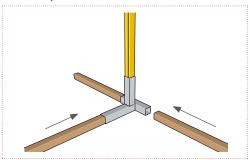
Example: Approximately 250 tons sand are required for a sand court with 14 x 22 m dimensions (for leisure sports) and a sand level of approximately 45 cm. Calculation: volume in m³ x density factor (e.g.: 1,8 - depending on the grain size and the sand quality).

## **MINIMUM SAND LEVEL: 35 CM**

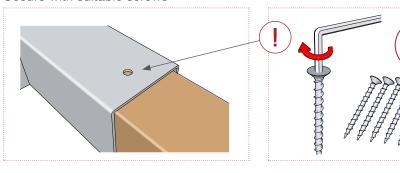
#### Required for assembly:

Pressure-treated square timbers, 6 pieces, each 1500 x 88 x 88 mm (maximum dimensions: 1500 x 90 x 90 mm), suitable for permanent ground contact

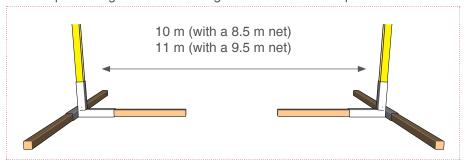
## Insert square timbers into T-base



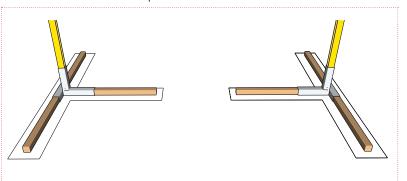
#### Secure with suitable screws



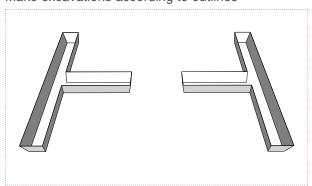
### Set into position: ground sockets together with inserted square timbers



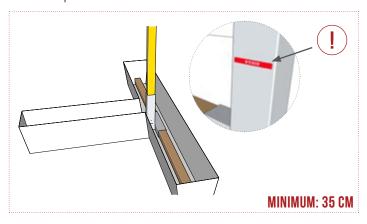
### Mark the outline of the square timbers



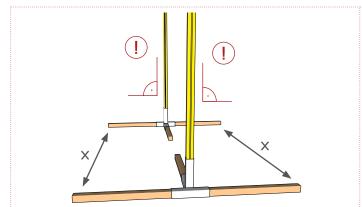
### Make excavations according to outlines



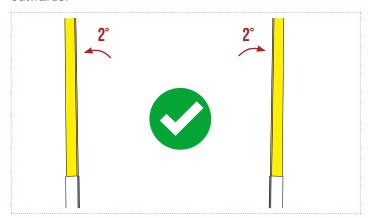
Set ground sockets with timbers into excavation; be careful not to step onto the borders of the excavation



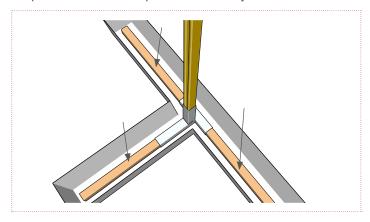
Align the sockets with each other - inserting the net poles will be helpful



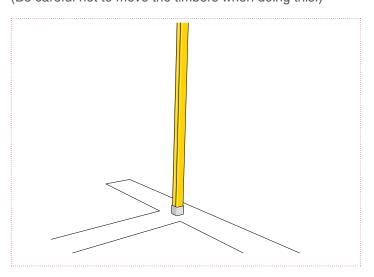
The sockets are designed with a  $2^{\circ}$  sloping angle to the outwards.



Step on the timbers to press them firmly into the sand

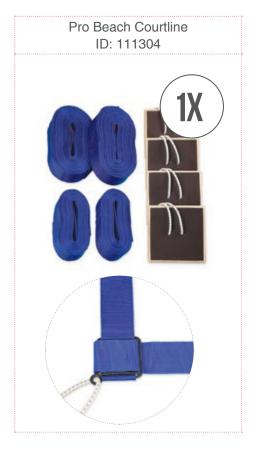


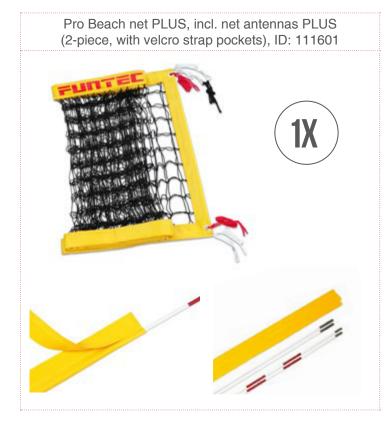
Fill up the excavation (Be careful not to move the timbers when doing this!)



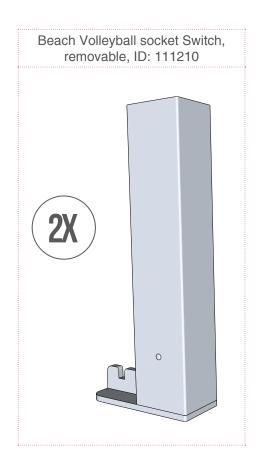


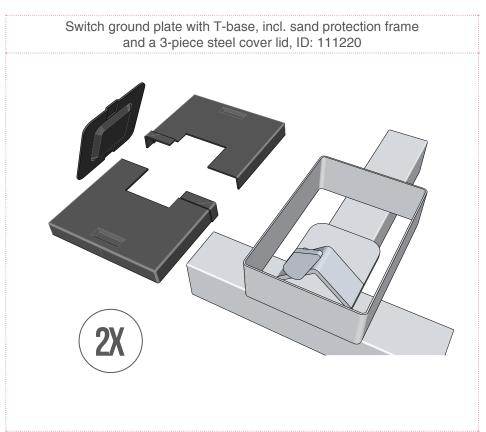












## General information on building a Beach Volleyball court with City Beach ground plates:

When building a sand court we suggest to fill up the sand first of all. Afterwards you can just dig in the City Beach ground sockets and set up the net system.

We consider a permanent sand level of 40-50 cm as ideal. It is recommended to fill up the sand a little bit higher at the centres of the playing field halves. It will be moved away towards the court surrounds by the players. Please make sure to create a minimum sand level of 40 cm around the ground sockets for this installation option.

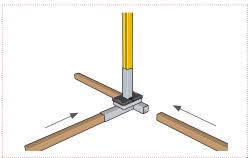
Example: Approximately 250 tons sand are required for a sand court with 14 x 22 m dimensions (for leisure sports) and a sand level of approximately 45 cm. Calculation: volume in m³ x density factor (e.g.: 1,8 - depending on the grain size and the sand quality).

## **MINIMUM SAND LEVEL: 40 CM**

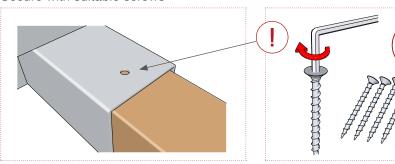
#### Required for assembly:

Pressure-treated square timbers, 6 pieces, each  $1500 \times 88 \times 88 \text{ mm}$  (maximum dimensions:  $1500 \times 90 \times 90 \text{ mm}$ ), suitable for permanent ground contact

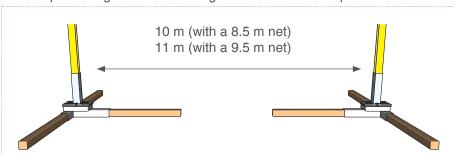
## Insert square timbers into T-base



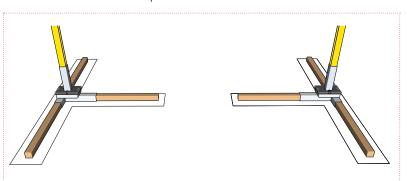
#### Secure with suitable screws



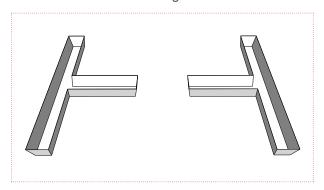
Set into position: ground sockets together with inserted square timbers



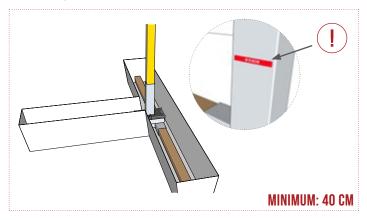
### Mark the outline of the square timbers



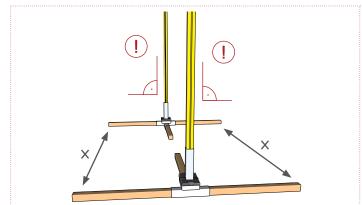
#### Make excavations according to outlines



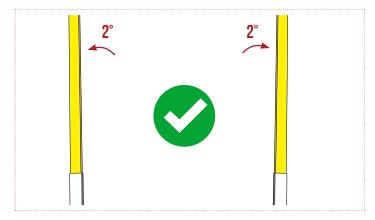
Set ground sockets with timbers into excavation; be careful not to step onto the borders of the excavation



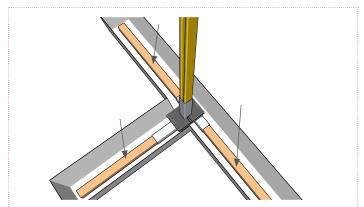
Align the sockets with each other - inserting the net poles will be helpful



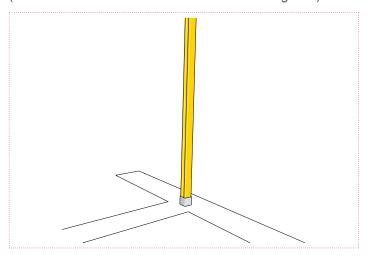
The sockets are designed with a  $2^{\circ}$  sloping angle to the outwards



Step on the timbers to press them firmly into the sand

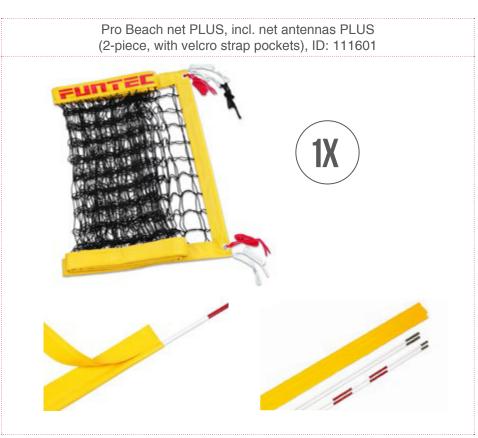


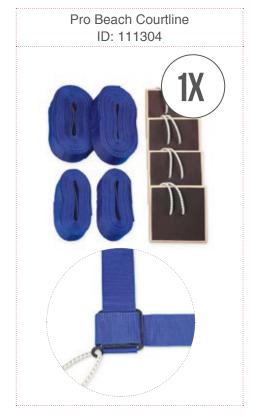
Fill up the excavation (Be careful not to move the timbers when doing this!)













## General information on building a Beach Volleyball court with bolt-down socket:

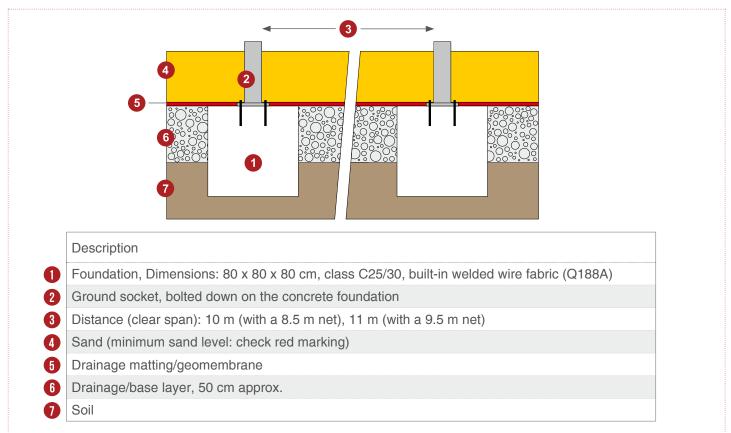
We consider a permanent sand level of 40-50 cm as ideal. It is recommended to fill up the sand a little bit higher at the centres of the playing field halves. It will be moved away towards the court surrounds by the players. Please make sure to create a minimum sand level of 35 cm around the ground sockets for this installation option.

Example: Approximately 250 tons sand are required for a sand court with 14 x 22 m dimensions (for leisure sports) and a sand level of approximately 45 cm. Calculation: volume in m³ x density factor (e.g.: 1,8 - depending on the grain size and the sand quality).

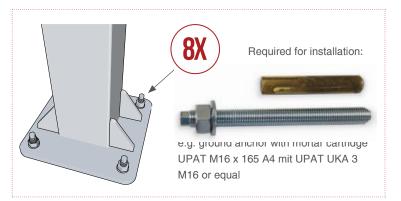
## MINIMUM SAND LEVEL: 35 CM

Create foundations with a closed surface,

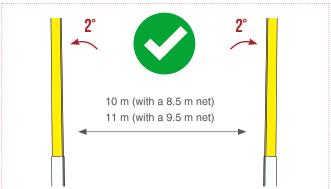
Distance (clear span between sockets): 10 m with a 8.5 m net, 11 m with a 9.5 m net



#### Screw down the sockets onto the foundation

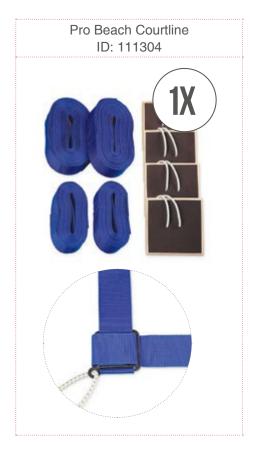


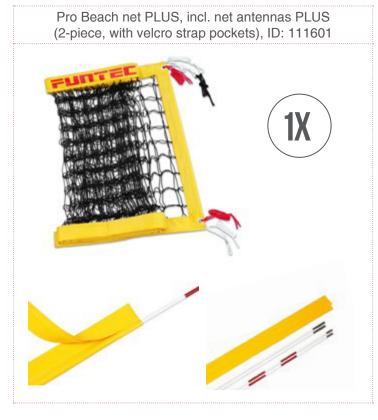
The sockets are designed with a 2° sloping angle to the outwards



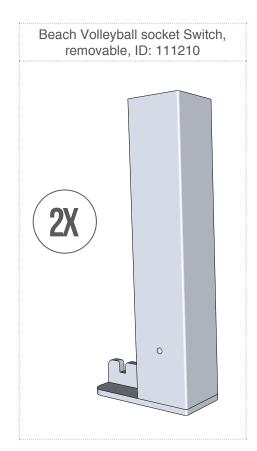


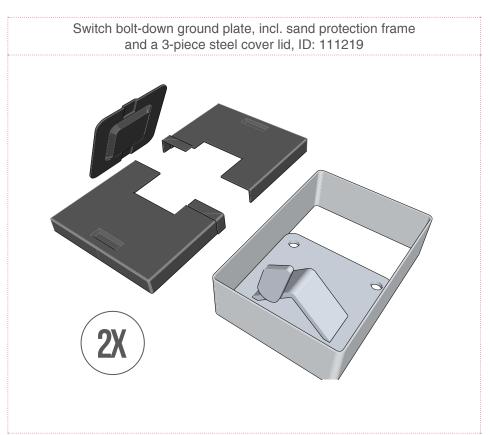








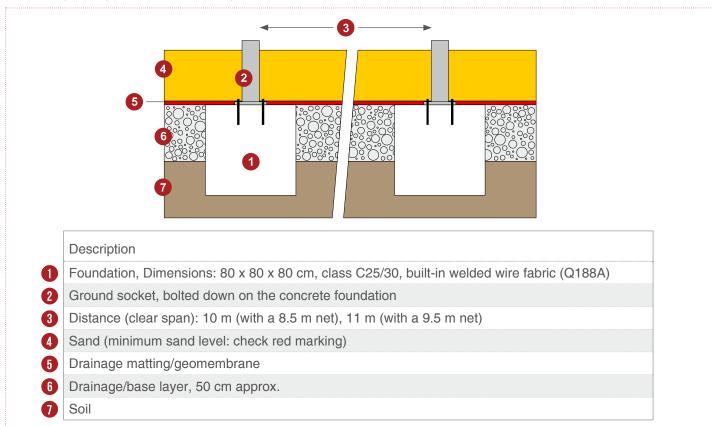




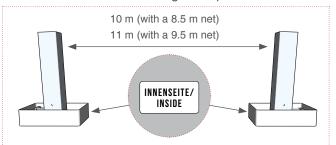
## **MINIMUM SAND LEVEL: 30 CM**

Create foundations with a closed surface,

Distance (clear span between sockets): 10 m with a 8.5 m net, 11 m with a 9.5 m net



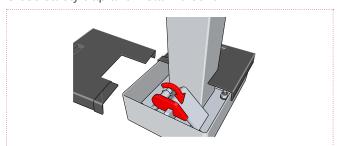
### Disctance and orientation of ground plates



## Screw down the ground plates onto the foundation



### Close safety trap and install lid cover



The sockets are designed with a 2° sloping angle to the outwards





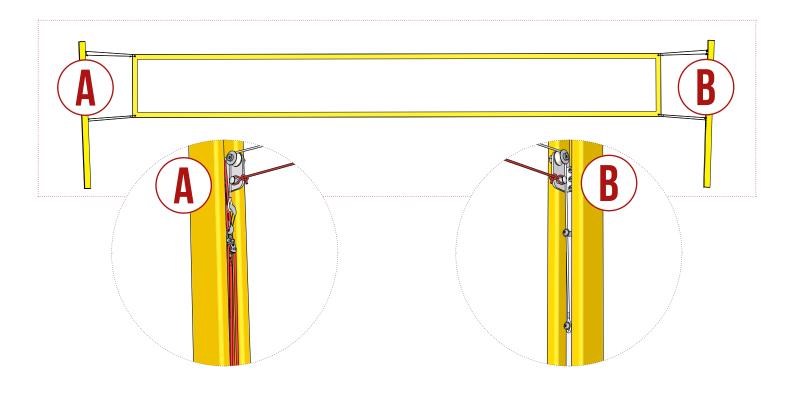




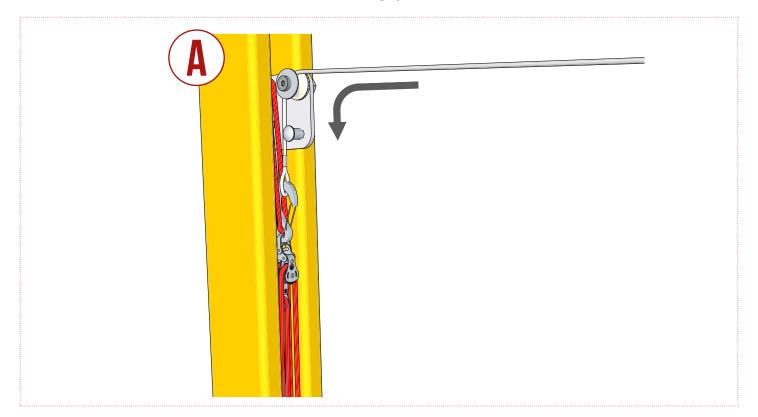


**NET INSTALLATION** 





Connect head band net cable to carabiner of tackle tensioning system

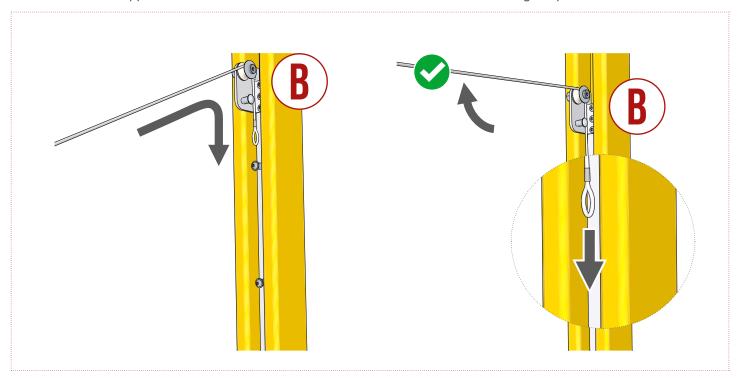


**NET INSTALLATION** 

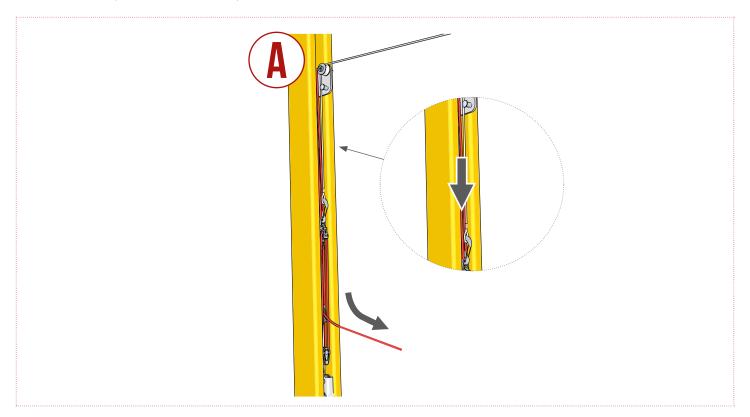


Install net cable to opposite side

Be sure to install at a good pre-tension

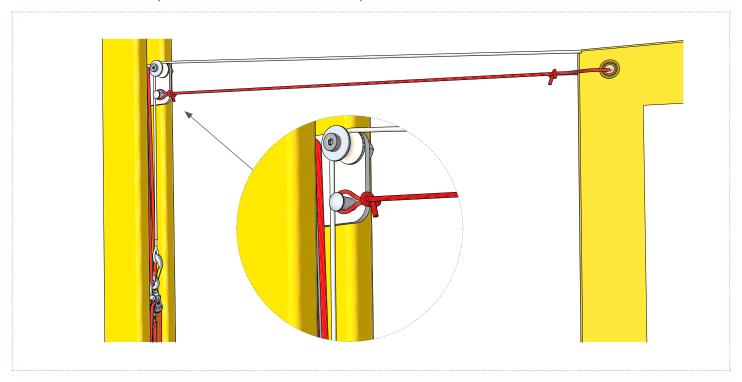


Pull the tackle rope to achieve the required net tension

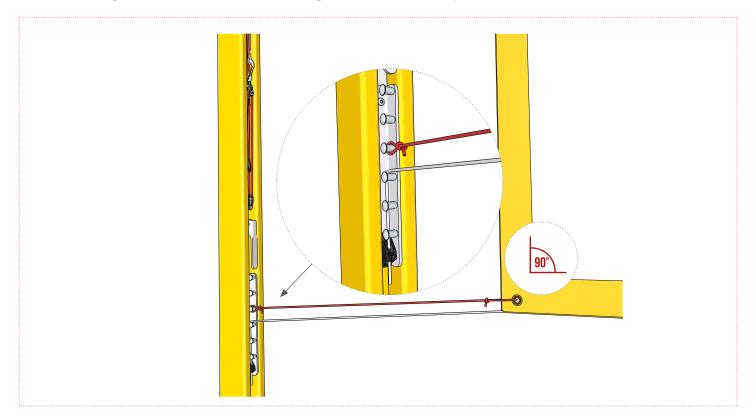




On each side: use red ropes to centre the net between the posts



On each side: tighten the bottom net cord and bring the net into a vertical position

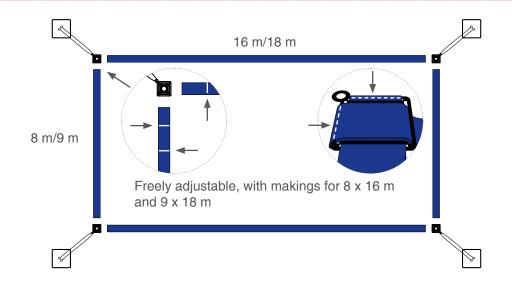


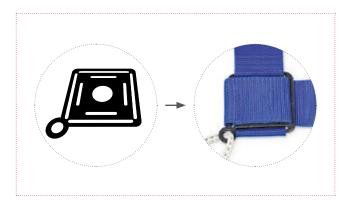
## ASSEMBLY OF COURTLINE

ID: 111304

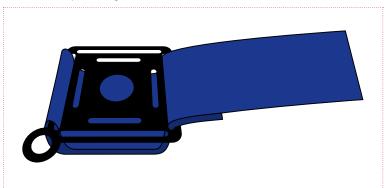




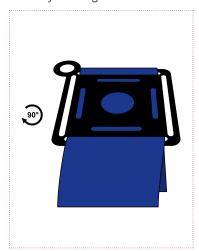




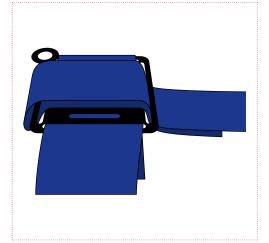
Thread strap through at the bottom side



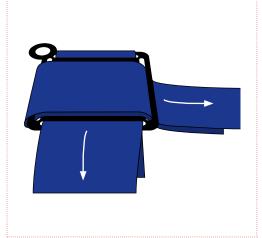
Turn by 90 degrees



Thread through at the top

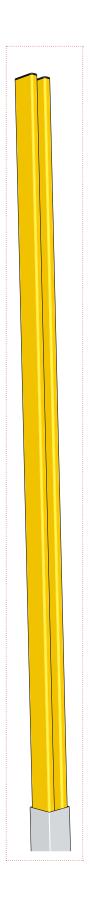


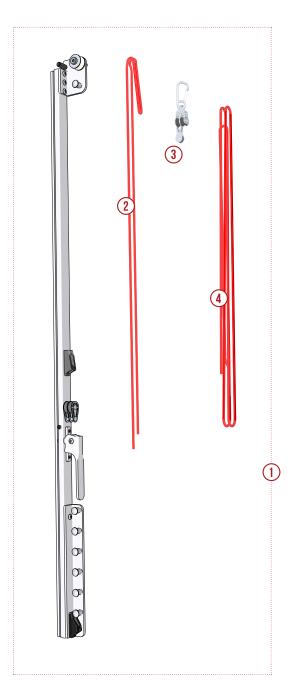
Tighten the straps

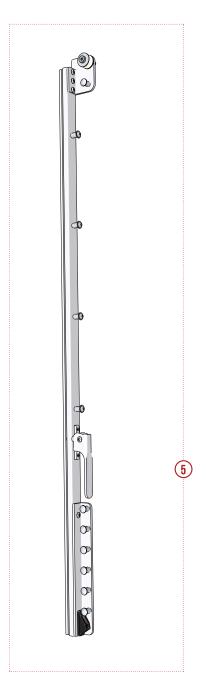












No.	Description	ID
1	Tackle tensioning slider for Beach Champ posts	203-200
2	Elastic cord, 8 mm diameter, colour: red	206-215
3	Top-block with stainless steel carabiner	206-217
4	Tackle tensioning cord, made from Polyester	206-218
5	Tensioning counter slider for Beach Champ posts	203-300

